



# Technical Data Sheet

## Q 40-505 Profi Fill Primer

### Charakteristic:

40-505 fills scratches and cracks in one operation, is universal applicable and can be sanded very easy.. Due to the high solids content, pores and grinding grooves are compensated and achieve a closed, smooth surface. Excellent adhesion on mounted sheet metal, galv. zinc plating, old paint, polyester putty, PVC, PPO / PA, ABS, ABS / PC and PC / PBT

### Verarbeitung:

Sand and clean the surface. The surface must be dry and free of grease and dust.

Shake can for 2 minutes thoroughly. Spray distance: 10 - 15 cm. 2 spray coats (= approx. 60my dry layer thickness).

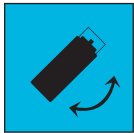
Flash off time 5-10 min. Finishing: wet or dry with sandpaper P400 - P500

After drying can be coated with all common 1K and 2K topcoats as well as with solvent or water-based basecoats. Turn over and spray valve empty.

### Technical data:

Basis: 1K Resin

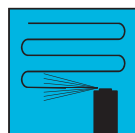
Solid content: : ca. 33%



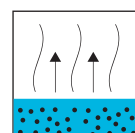
Shake before use  
2 min



Clean  
60-010



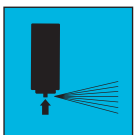
10-15cm  
2x (60my)



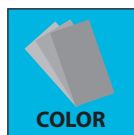
Flash off 5-10 min



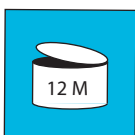
Dust dry 6 min  
Sandable 60 min



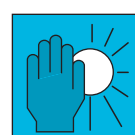
Clean valve



grey/redbrown



Shelf life  
60 Month



Store at cool  
and dry place



This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.

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